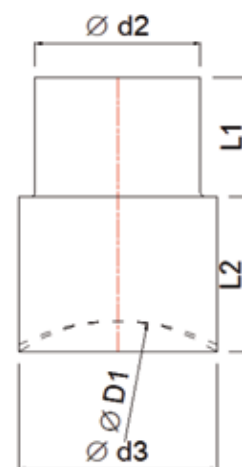
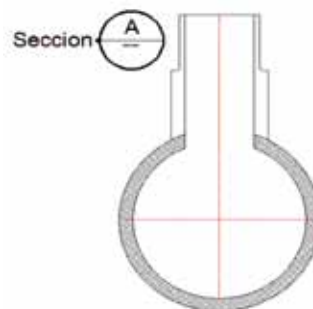
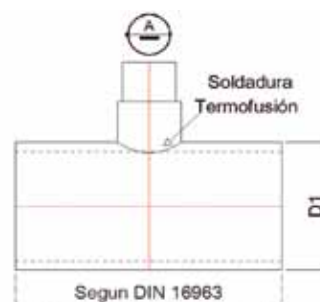




TEE 90° ESTÁNDAR DIN BASE PN10

| Diámetro Tubo Matriz | Diámetro de Salida | Diámetro Base Branch | Largo Cuello Salida | Largo Base Branch |
|--|-----------------------|-------------------------|------------------------|----------------------|
| | d2 | d3 | L1 | L2 |
| 630 315 560 280 500 250 450 225 400 200 355 180 | 90 | 110 | 85 | 200 |
| 630 355 560 315 500 280 450 250 400 225 | | | | |
| 630 355 560 315 500 280 450 250 400 | | | | |
| 630 400 560 355 500 315 450 280 | | | | |
| 630 400 560 355 500 315 450 | | | | |
| 630 450 560 400 500 355 | | | | |
| 630 450 560 400 500 | 180 | 250 | 155 | 200 |
| 630 450 560 400 500 | | | | |
| 630 450 560 400 500 | 200 | 250 | 155 | 200 |
| 630 450 560 400 500 | | | | |
| 630 450 560 400 500 | 220 | 315 | 155 | 200 |
| 630 450 560 400 500 | | | | |
| 630 560 500 | 250 | 315 | 155 | 200 |
| 630 560 500 | | | | |
| 630 560 | 280 | 252 | 320 | 85 |
| 630 560 | | | | |
| 630 | 315 | 252 | 320 | 85 |



Observaciones

- 1.- Largo D1 = Norma DIN 16963 Part 2
- 2.- $d2 < D1 / 2$
- 3.- L1 = Según IPS
- 4.- $d3 =$ EXCEDE IPS
- 5.- ARRANQUE PN 6 CONSIDERE TUBO A TUBO